



INSTALLATION INFORMATION
DIMENSIONS ARE IN MM

! NOTICE THE RADIUS OF THE GRIPPER !

A	17.5	14	11.0	8.47
B	6	5.30	4.5	3.0
C	9.4	7.4	5.6	4.1
D	19/19.03	15/15.02	12/12.02	9/9.02
E	R 3.80	R 3.0	R 2.20	R 1.90

Der Taschenradius muss kleiner als der Gripperadius sein !

THREADED HOLE	SCREW SIZE
#6 M6x1.0 x 11.5 MIN DP	M6 X 16 FHSS
#5 M5x0.8 X 8.5 MIN DP	M5 X 12 FHSS
#4 M4x0.7 X 8.5 MIN DP	M4 X 12 FHSS
#3 M6x0.5 X 6 MIN DP	M3 X 8 FHSS

DIMENSIONS ARE IN mm
UNSPECIFIED TOLERANCES:

X ±0.2
X.X ±0.1
X.XX ±0.05
ANGLES ±0.5°

CHICK Working Solutions
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WALTER BAUTZ GMBH

GRIPPER INSTALLATION
INSTRUCTIONS

GST 1 OF 1 250-0365-01
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GRIPPER SPECIFICATIONS

MAT'L: M2 H.S.S. HARDENED TO Rc 59-63

FINISH: BLACK OXIDE

NOTE:
ON SERATED GRIPPERS IF INSERT IS TOO AGGRESSIVE,
GRIND FACE OF INSERT SLIGHTLY TO ENLARGE FLATS ON
PYRAMIDS